RFB: 26-1925 Vertical Mill with Simulator

Issued: 10/1/2025

Close Date and Time: 10/15/2025 1:30 PM



GADSDEN STATE COMMUNITY COLLEGE

P. O. Box 227 · Gadsden, Alabama 35902-0227 · www.gadsdenstate.edu

Purpose

The purpose of this Request for Bid (RFB), per the specifications listed below, is to procure a HAAS VF-1 Vertical Mill with Simulator for use at Gadsden State Community College (Gadsden State). Bidder may offer compatible equipment where brand-named/and or part numbers are provided.

Specifications

Travels	S.A.E/Metric
X Axis	508 mm / 20.00 in
Y Axis	406 mm / 16.00 in
Z Axis	508 mm / 20.00 in
Spindle Nose to Table	(~ max) 610 mm / 24.0 ir
Spindle Nose to Table	(~ min) 102 mm / 4.0 in

Included Options

- Standard Program Memory, 1 GB
- 55-Gallon Coolant Tank
- 8100-rpm Spindle
- Early Power-Failure Detection Module
- Ethernet Interface
- HaasConnect: Remote monitoring
- HaasDrop
- Media Display M-Code; M130
- Rigid Tapping
- Safe Run
- Power Surge Protection
- 20-Pocket Carousel Tool Changer
- WiFi Connection for the Haas Control
- Window Air Blast
- Visual Part Programming System
- User-Definable Macros
- Spindle Orientation
- Coordinate Rotation and Scaling
- Chip Tray Filter Kit
- CT-Style Tool Changer Grippers
- Standard Low-Volt Transformer

Added Options

- Wireless Intuitive Probing System
- Chip Auger

- Programmable Coolant Nozzle
- High-Speed Machining
- 1-Year Extended Warranty

Haas Tooling

1/16" Dia. Carbide End Mill, 3 Flute, Uncoated, 1/8" Shank x 3/16" LOC, Square Profile, HSAM1 x 4 5/8" Dia. Carbide End Mill, 3 Flute, Uncoated, 5/8" Shank x 2-1/4" LOC, Square Profile, HSAM1 x 3 1/8 Dia. Carbide End Mill, 3 Flute, Uncoated, 1/8 Shank x 3/8 LOC, 0.015" Radius, HSAM2 x 5 3/16" Dia. Carbide End Mill, 3 Flute, Uncoated, 3/16" Shank x 9/16" LOC, 0.015" Radius, HSAM2 x 10 1/4" Dia. Carbide End Mill, 3 Flute, Uncoated, 1/4" Shank x 5/8" LOC, 0.015" Radius, HSAM2 x 10 5/16" Dia. Carbide End Mill, 3 Flute, Uncoated, 5/16" Shank x 13/16" LOC, 0.015" Radius, HSAM2 x 5 3/8" Dia. Carbide End Mill, 3 Flute, Uncoated, 3/8" Shank x 1" LOC, 0.015" Radius, HSAM2 x 5 1/2" Dia. Carbide End Mill, 3 Flute, Uncoated, 1/2" Shank x 1-1/4" LOC, 0.03" Radius, HSAM2 x 7 5/8" Dia. Carbide End Mill, 3 Flute, Uncoated, 5/8" Shank x 1-5/8" LOC, 0.03" Radius, HSAM2 x 5 3/4" Dia. Carbide End Mill, 3 Flute, Uncoated, 3/4" Shank x 1-5/8" LOC, 0.015" Radius, HSAM2 x 5 1/4" Dia. Carbide Ball End Mill, 2 Flute, Uncoated, 1/4" Shank x 3/4" LOC, HSAM1 x 5 1/4" Dia. 45° Carbide Chamfer Mill, 2 Flute, TiCN Coated, 1/8" LOC x 2-1/2" Overall Length, HSAM1 x 5 Carbide Engraving Tapered Ball End Mill, 2 Flute, Uncoated, 1/8" Shank x 5/16" LOC, 0.0313" Radius x 10 CT40 NC Keyless Drill Chuck x 3.54" Gage Length 12-Piece, ER25 Tap Collet Set, #4 - 3/4" 15-Piece, ER25 Straight Bore Collet Set, 1/8" - 5/8" 18-Piece, ER32 Straight Bore Collet Set, 1/8" - 25/32" 40-Taper Spindle Taper Cleaner

CT40 ER25 Collet Chuck - Pack of 6:

- 04-0008 CT40 ER25 Collet Chuck x 2-1/2" Gage Length, TSC \times 4
- 04-0009 CT40 ER25 Collet Chuck x 4" Gage Length, TSC imes 2
- 04-0293 Haas CT40 Pull Stud/Retention Knob, TSC 1 Each imes 6

CT40 ER32 Collet Chuck - Pack of 6:

- 04-0010 CT40 ER32 Collet Chuck x 2-1/2" Gage Length, TSC imes 4
- 04-0011 CT40 ER32 Collet Chuck x 4" Gage Length, TSC imes 2
- 04-0293 Haas CT40 Pull Stud/Retention Knob, TSC 1 Each imes 6

Complete Indexable End Mill Kit for Aluminum Machining, CT40, TSC:

- 01-0157 HIE, 1" Ø Indexable End Mill, 1" Shank x 90° Lead Angle x 3.937" Overall Length, 3 Flute, TSC
- 02-0495 HIE, Carbide Indexable End Mill Insert, Convex Triangle, Grade HN25A Pack of 10
- 04-0003 CT40 1" End Mill Holder x 1-3/4" Gage Length, TSC
- 04-0293 Haas CT40 Pull Stud/Retention Knob, TSC 1 Each
- 06-0309 T09 Torx Screwdriver, TW09S

Mill Workholding Kit, 6" Manual Vise, CT40:

- 04-0258 58-Piece, 16mm T-Slot Hardware/Toe Clamp Set, 1/2"-13 Thread
- 05-0026 Soft Steel 6" (150mm) x 1-1/2" (38mm) Machinable Vise Jaws
- 05-0027 Soft Steel 6" (150mm) x 2" (50mm) Machinable Vise Jaws
- 05-0029 Aluminum 6" (150mm) x 1-1/2" (38mm) Machinable Vise Jaws
- 05-0030 Aluminum 6" (150mm) x 2" (50mm) Machinable Vise Jaws
- 05-0072 Haas CT40 (SK40/DIN) Toolholder Fixture / Vise
- 05-0404 6" (150mm) Single-Station Fixed-Jaw Vise, 9" (225mm) Opening, Flange Style, Haas Workholding by Kurt

- 3-Piece, 1/4"-20 Drill & Tap Kit:
- 03-0144 1/4"-20 UNC HSS-E Spiral Flute Tap, 0.255" Shank x 0.433" Thread Length, 2.5XD, Mod. Bottoming, 3 Flute, GH5, TiN Coated
- 03-0156 1/4"-20 UNC HSS-E Spiral Point Tap, 0.255" Shank x 0.591" Thread Length, 3XD, Plug, 3 Flute, GH5, TiN Coated
- 03-0290 #7 Ø Cobalt Jobber Drill, 135° Point Angle x 30° Helix, 2 Flute, TiN Coated Pack of 10

3-Piece, 1/2"-13 Drill & Tap Kit:

- 03-0148 1/2"-13 UNC HSS-E Spiral Flute Tap, 0.367" Shank x 0.63" Thread Length, 2.5XD, Mod. Bottoming, 3 Flute, GH5, TiN Coated
- 03-0160 1/2"-13 UNC HSS-E Spiral Point Tap, 0.367" Shank x 0.984" Thread Length, 3XD, Plug, 3 Flute, GH5, TiN Coated
- 03-0363 27/64" Ø Cobalt Jobber Drill, 135° Point Angle x 30° Helix, 2 Flute, TiN Coated Pack of 5

30-Piece, Unified National Course/Fine (UNC/UNF) Thread, Assorted Drill & Tap Kit:

- 03-0144 1/4"-20 UNC HSS-E Spiral Flute Tap, 0.255" Shank x 0.433" Thread Length, 2.5XD, Mod. Bottoming, 3 Flute, GH5, TiN Coated
- 03-0145 5/16"-18 UNC HSS-E Spiral Flute Tap, 0.318" Shank x 0.472" Thread Length, 2.5XD, Mod. Bottoming, 3 Flute, GH5, TiN Coated
- 03-0146 3/8"-16 UNC HSS-E Spiral Flute Tap, 0.381" Shank x 0.551" Thread Length, 2.5XD, Mod. Bottoming, 3 Flute, GH5, TiN Coated
- 03-0147 7/16"-14 UNC HSS-E Spiral Flute Tap, 0.323" Shank x 0.591" Thread Length, 2.5XD, Mod. Bottoming, 3 Flute, GH5, TiN Coated
- 03-0148 1/2"-13 UNC HSS-E Spiral Flute Tap, 0.367" Shank x 0.63" Thread Length, 2.5XD, Mod. Bottoming, 3 Flute, GH5, TiN Coated
- 03-0151 1/4"-28 UNF HSS-E Spiral Flute Tap, 0.255" Shank x 0.354" Thread Length, 2.5XD, Mod. Bottoming, 3 Flute, GH4, TiN Coated
- 03-0152 5/16"-24 UNF HSS-E Spiral Flute Tap, 0.318" Shank x 0.394" Thread Length, 2.5XD, Mod. Bottoming, 3 Flute, GH4, TiN Coated
- 03-0153 3/8"-24 UNF HSS-E Spiral Flute Tap, 0.381" Shank x 0.394" Thread Length, 2.5XD, Mod. Bottoming, 3 Flute, GH4, TiN Coated
- 03-0154 7/16"-20 UNF HSS-E Spiral Flute Tap, 0.323" Shank x 0.472" Thread Length, 2.5XD, Mod. Bottoming, 3 Flute, GH5, TiN Coated
- 03-0155 1/2"-20 UNF HSS-E Spiral Flute Tap, 0.367" Shank x 0.472" Thread Length, 2.5XD, Mod. Bottoming, 3 Flute, GH5, TiN Coated
- 03-0156 1/4"-20 UNC HSS-E Spiral Point Tap, 0.255" Shank x 0.591" Thread Length, 3XD, Plug, 3 Flute, GH5, TiN Coated
- 03-0157 5/16"-18 UNC HSS-E Spiral Point Tap, 0.318" Shank x 0.669" Thread Length, 3XD, Plug, 3 Flute, GH5, TiN Coated
- 03-0158 3/8"-16 UNC HSS-E Spiral Point Tap, 0.381" Shank x 0.748" Thread Length, 3XD, Plug, 3 Flute, GH5, TiN Coated
- 03-0159 7/16"-14 UNC HSS-E Spiral Point Tap, 0.323" Shank x 0.866" Thread Length, 3XD, Plug, 3 Flute, GH5, TiN Coated
- 03-0160 1/2"-13 UNC HSS-E Spiral Point Tap, 0.367" Shank x 0.984" Thread Length, 3XD, Plug, 3 Flute, GH5, TiN Coated
- 03-0163 1/4"-28 UNF HSS-E Spiral Point Tap, 0.255" Shank x 0.591" Thread Length, 3XD, Plug, 3 Flute, GH4, TiN Coated
- 03-0164 5/16"-24 UNF HSS-E Spiral Point Tap, 0.318" Shank x 0.669" Thread Length, 3XD, Plug, 3 Flute, GH4, TiN Coated
- 03-0165 3/8"-24 UNF HSS-E Spiral Point Tap, 0.381" Shank x 0.748" Thread Length, 3XD, Plug, 3 Flute, GH4, TiN Coated

- 03-0166 7/16"-20 UNF HSS-E Spiral Point Tap, 0.323" Shank x 0.866" Thread Length, 3XD, Plug, 3 Flute, GH5, TiN Coated
- 03-0167 1/2"-20 UNF HSS-E Spiral Point Tap, 0.367" Shank x 0.984" Thread Length, 3XD, Plug, 3 Flute, GH5, TiN Coated
- 03-0263 Letter "F" Ø Cobalt Jobber Drill, 135° Point Angle x 30° Helix, 2 Flute, TiN Coated Pack of 5
- 03-0266 Letter "I" Ø Cobalt Jobber Drill, 135° Point Angle x 30° Helix, 2 Flute, TiN Coated Pack of 5
- 03-0275 Letter "R" Ø Cobalt Jobber Drill, 135° Point Angle x 30° Helix, 2 Flute, TiN Coated Pack of 5

Requests for Clarification

Bidders desiring further information or interpretation of bid requirements must make requests in writing to Kim Carter, Director of Purchasing, 1001 George Wallace Drive, Gadsden, AL 35903 or by email to purchasing@gadsdenstate.edu, at least seven (7) calendar days prior to proposal submission deadline. Answers to such requests will be posted at https://www.gadsdenstate.edu/operating-financial-data.cms.

Bid Submission

To submit a responsive bid, bidder must read and follow all instructions, terms, conditions, and specifications of this solicitation.

Bid envelope(s)/package(s)/box(es) must be identified with the bid number and opening date. Each individual bid must be submitted in a separate envelope, package, or box. Responses to multiple bid numbers submitted in the same package that are not in separate envelopes and properly identified may be rejected. Gadsden State does not assume responsibility for late bids for any reason, including those due to postal or courier service delays. Bid responses must be received in the Purchasing office prior to the "close date and time" indicated on the bid.

Bid responses <u>must be</u> in ink, typewritten or computer generated on the enclosed bid response form or replicated in the exact format. Signatures must be handwritten originals in ink, or the bid may be rejected. Unless indicated in the bid, all price pages must be completed and returned. If an item is not being bid, identify it as N/B (no-bid). Pages should not be stapled but secured. Gadsden State does not assume responsibility for missing pages. Faxed/emailed bid responses will not be accepted.

The unit price always governs regardless of the extended amount. A unit price change on a line **must** be initialed by the person signing the bid or that line will be rejected. Price changes include but are not limited to cross-out, strike-over, ink-over, white-out, erasure, or any other method of changing the price.

Gadsden State requires an original, notarized bid to include any required addendum(s) and documentation.

An improperly submitted bid, late bid or a bid that is canceled on or before the opening date may be retrieved during normal business hours. These bids will be held for 90 days then destroyed. Gadsden State assumes no responsibility for the document after 90 days. Bids retrieved by vendor(s) are considered withdrawn and vendor(s) relinquishes all rights to protest.

Include in your sealed bid envelope:

- 1. Completed and notarized and signed Bid Form
- 2. Completed and notarized State of Alabama Disclosure Statement
- 3. Completed and notarized Beason-Hammon Act form
- 4. Electronically signed *E-Verify MOU*
- 5. Descriptive literature detailing each item that is **not** exactly specified. If the item as exactly specified is offered, descriptive literature is not required.

Bid Rejection

Bidders shall not place any qualification, exceptions, conditions, reservations, limitations, or substitutions in their bid concerning the contract terms and conditions. Any such qualifications, exceptions, conditions, reservations, limitations, or substitutions shall result in rejection of the bid.

Bids that are improperly submitted or received late will be documented for record but will not be returned nor will bidder be notified.

The following is a partial list whereby a bid response may be rejected:

Bid number not on envelope/package/box

Bid responses with multiple bid numbers in same envelope not properly identified

Bid responses received late

Bid responses not signed/not original signature

Bid responses not notarized/not original signature of notary and/or notary expiration

Bidder notarized own signature

Required information not submitted with bid response

Failure to submit the original bid

Bid responses with cost plus offerings

Bid Evaluation

An award will be made all or none to the lowest responsible and responsive bidder whose bid meets the requirements set forth in the RFB. The lowest bidder will be the bidder offering the lowest total price. Multiple awards may not be made.

Contract Period

Gadsden State intends to establish a 12-month contract period with the option to automatically renew the contract for a second and third 12-month period. Price adjustments may be considered during any contract renewal period.

Product Acceptability

Unless specifically called for in the RFB, all products for purchase must be new, never previously used, and carry the manufacturers' standard warranty. Remanufactured, demonstrator, used or irregular items will not be considered.

Equivalent Items

When the bidder does not state brand name, it is understood the offer is exactly as specified.

When an item that is not exactly as specified is offered, include literature detailing each item. Any item bid not as an exact item which lacks sufficient descriptive literature or technical information to enable complete comparative analysis, may be disqualified.

Delivery

Bids delivered by the U. S. Postal Service must be addressed to:

Gadsden State Community College

ATTN: Purchasing Department

P. O. Box 227

Gadsden AL 35902-0227

Bids delivered by special courier service (FedEx, UPS) must be addressed to:

Gadsden State Community College

ATTN: Purchasing 1001 George Wallace Drive Gadsden AL 35903

Bids may be **hand-delivered** to: Gadsden State Community College 501 East Cardinal Drive Joe Ford Center, Suite 113 Gadsden AL 35903

Bids delivered by the vendor, United States Postal Service, Federal Express, UPS or other delivery service must have the bid number indicated on the envelope.

Form of Bid

All bids must be sealed when received. Electronic bids will not be considered.

Alternate Bid Responses

Gadsden State will not accept and evaluate alternate bid submittals to the RFB.

Sales Tax Exemption

Pursuant to the Code of Alabama, 1975, Title 40-23-4(A)(11), Gadsden State is exempt from paying sales tax. Prices are not to include sales tax. An exemption letter will be furnished upon request.

Prepayment

Gadsden State will not accept prepayment terms for the products/services in this bid.

Inspection

It is the responsibility of the bidder to inspect the facilities (grounds, road access, and buildings) for delivery method, installation and/or set-up of materials, supplies and/or equipment.

Acceptance

The responsibility of determining the acceptability of any products offered rests solely with Gadsden State.

Intent to Protest Solicitation

A bona fide prospective bidder who is aggrieved in connection with this solicitation may file a notice of intent to protest within five (5) calendar days after the date of the solicitation or any amendment to the solicitation, if the amendment is at issue. A detailed explanation of this process may be reviewed in the Alabama Administrative Code, Chapter 355-4-6-.01. All protest communications filed via email must be sent to: FiscalServices@acccs.edu.

Intent to Protest Award

Gadsden State will issue an "Intent to Award" before a final award is made. The "Intent to Award" will continue for a period of five (5) calendar days, after which the award will be final provided there are no protests. A detailed explanation of this process may be reviewed in the Alabama Administrative Code, Chapter 355-4-6-.01. All protest communications filed via email must be sent to: FiscalServices@acccs.edu.

Modification or Withdrawal of Bids

Bids may be modified or withdrawn by written notice if received at the place designated for receipt of bids, prior to the bid due date and time.

Late Bids, and Late Withdrawals

Any bid submission or withdrawal received after the specified due date and time at the place designated for receipt of bids will be considered late.

Responsibility and Responsiveness

Bids will only be considered by a bidder who has submitted a bid which confirms in all material aspects to the RFB.

Bidder Responsibilities

The bidder agrees to indemnify, defend, save Gadsden State, the Alabama Community College System and its Board of Trustees (hereinafter Releasees) harmless from any and all claims, demands, actions, debts, liabilities, judgments, costs, and attorney's fees arising out of, claimed on account of, or in any manner predicted upon loss of or damage to property or injuries to or the death of any and all person whatsoever, in any manner, caused or contributed to by the bidder, its agents, servants, or employees, while in, or about Gadsden State premises, or while going to or departing from same, and to save the Releasees harmless from and on account of damages of any kind which the Releasees may suffer as the result of the acts of any of the bidder's agents, servants or employees in or about the performance of any contract between the bidder and Gadsden State.

The bidder shall indemnify, defend and hold the Releasees harmless for any liability incurred by the Releasees because of the non-payment, for any reason, of any debt or obligation for which the bidder has agreed to bear responsibility for payment, including the Releasees attorney's fees, costs of litigation and the amount of any judgment or extra judicial settlement entered into by Gadsden State, including interest.

Any defective work or materials, non-conformance to bid requirements, damaged materials, or unsatisfactory installation shall be corrected to Gadsden State's satisfaction by the successful bidder at no additional charge. Unless specifically called for in the RFB, all products for purchase must be new, never previously used, the current model and carry the manufacturers' standard warranty. Remanufactured, demonstrator, used or irregular items will not be considered.

College Rights

Gadsden State reserves the right to reject any or all bids, or any part thereof, and to waive any technicality in the bidding in the best interest of Gadsden State.

Gadsden State reserves the right to purchase according to availability of funds.

Gadsden State may cancel any contract resulting from an award of this RFB at any time with 15 days' written notice of termination.

Payment shall be contingent upon Gadsden State's inspection of and satisfaction with materials received.

Insurance

The bidder shall purchase and maintain such insurance as will provide protection from claims for damages because of bodily injury, sickness, or disease, or death of any person including claims insured by standard personal injury liability, policies, and from claims for injury to, loss, or destruction of tangible property, including loss of use resulting there from, any or all of which may arise out of or result from bidders operations under the scope of work, whether such operations be by offeror anyone directly or indirectly employed by offeror for whose acts offeror may be legally liable. This insurance shall include the types and specific coverage(s) and be written for not less than any limits of liability required by law. Insurance must include, but is not limited to, coverage for commercial general liability, commercial automobile liability,

worker's compensation, and employer's liability coverage. The Releasees shall be named as an additional insured on all policies. Before an award is made, the successful bidder may be requested to provide a copy of its Certificate of Insurance.

Licenses and Permits

The bidder must obtain and maintain, any and all necessary licenses and permits, and comply with all applicable Federal, State, and Local laws in conjunction with the performance of the scope of work. Gadsden State may request valid copies of necessary licenses and permits.

State of Alabama Disclosure Statement

Section 41-16-82 of the Code of Alabama 1975 requires the Vendor Disclosure Statement to be completed and filed with all bids, bids, contracts, or grant bids to the State of Alabama in excess of \$50,000. In circumstances where a contract is awarded by competitive bid, the Statement shall be required only from the person receiving the contract.

Beason-Hammon Alabama Taxpayer and Citizen Protection Act

As required by Section 31-13-9(k) of the Code of Alabama 1975, the supplier agrees to the following: "By signing this contract, the contracting parties affirm, for the duration of any agreement that they will not violate federal immigration law or knowingly employ, hire for employment, or continue to employ an unauthorized alien within the State of Alabama. Furthermore, a contracting party found to be in violation of this provision shall be deemed in breach of the agreement and shall be responsible for all damages resulting therefrom." Verification of enrollment in the E-Verify program will be required prior to any award to a supplier who employs one or more employees within the State of Alabama. E-Verify documentation should be identified with the bid number and the buyer name. Failure to provide documentation within 5 calendar days of notification will result in the rejection of the supplier's bid. To enroll in the E-Verify program visit https://www.e-verify.gov/.

Certification Pursuant to Act No. 2006-557

Section 41-4-142 of the Code of Alabama 1975 (Act No. 2006-557) provides that every bid submitted and contract executed shall contain a certification that the supplier, supplier, and all of its affiliates that make sales for delivery into Alabama or leases for use in Alabama are registered, collecting, and remitting Alabama State and local sales and use tax, or simplified seller use tax, and/or lease tax on all taxable sales and leases into Alabama. By submitting this bid, the bidder is hereby certifying that they are in full compliance with Section 41-4-142, they are not barred from bidding or entering into a contract as a result, and acknowledges that the awarding authority may declare the contract void if the certification is false.

Debarment and Suspension

Per e-CFR §200.214 Suspension and debarment. Non-Federal entities are subject to non-procurement debarment and suspension regulations implementing Executive Orders 12549 and 12689, 2 CFR Part 180. The regulations in 2 CFR Part 180 restrict awards, subawards, and contracts with certain parties that are debarred, suspended, or otherwise excluded from or ineligible for participation in Federal assistance programs or activities. By submitting this bid, the bidder is hereby certifying that they are in full compliance with CFR 200.214.

Debarment and Suspension Certification:

a. The vendor certifies to the best of their knowledge and belief, they are not presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from a covered transaction by any Federal department or agency;

- b. That the vendor has not within a three-year period preceding this agreement been convicted of or had a civil judgment rendered against them for commission of fraud or criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State or local) transaction or contract under a public transaction; violation of Federal or State antitrust statues or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, or receiving stolen property;
- c. The vendor is not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State or local); and
- d. The vendor has not within a three-year period preceding this agreement had one or more public transactions (Federal, State or local) terminated for cause or default.

Federal Contracting Provisions

By submitting this bid, the bidder agrees to comply with all the provisions required for federal contracting and agrees to provide Gadsden State with appropriate documentation. These provisions, include, but are not limited to, the Davis-Bacon Act, Copeland "Anti-Kickback" Act, Contract Work Hours and Safety Standards Act, and Clean Air Act. Furthermore, the bidder acknowledges that any resulting contract may address breach of contract, termination for cause and the Equal Employment Opportunity clause provided under 41 CFR 61-1.4(b).

Additional Terms and Conditions

The following provisions shall take precedence over any and all contrary or conflicting provisions of the agreement between the parties and shall govern the rights and obligations of the parties:

This agreement shall be governed by and construed in accordance with the laws of the State of Alabama without giving effect to any choice - or conflict - of- laws, provisions, or rules (whether of the State of Alabama or any other jurisdiction) that would cause the application of the laws of any jurisdiction other than those of the State of Alabama.

It is further agreed that the terms and commitments contained herein shall not constitute a debt of the State of Alabama in violation of Section 213 of the Constitution of Alabama of 1901, as amended by Amendment Number 26. If any provision of this agreement shall contravene any statute or constitutional provision, either now in effect or which may be enacted during the term of this agreement, then the conflicting provision of this agreement shall be deemed null and void.

The bidder, understands, acknowledges, and agrees that its sole and exclusive remedy for any claim which may arise from or relate to this agreement is to file a claim with the Board of Adjustment of the State of Alabama.

By signing this RFB, the bidder, affirms, for the duration of this agreement, that they will not violate federal immigration law or knowingly employ, hire, for employment, or continue to employ an unauthorized alien within the State of Alabama. Furthermore, a contracting party found to be in violation of this provision shall be deemed in breach of this agreement and shall be responsible for all damages resulting therefrom.

In compliance with Act 2016-312, the contractor hereby certifies that it is not currently engaged in, and will not engage in the boycott of a person or an entity based in or doing business with a jurisdiction with which this state can enjoy open trade.

This agreement constitutes the sole and entire agreement of the parties to this agreement with respect to the subject matter contained herein; and supersedes all prior and contemporaneous understandings, negotiations,

and agreements, both oral and written, with respect to such subject matter.

In accordance with the recommendations of the Governor and the Attorney General of the State of Alabama, the parties shall consider settling all disputes arising from or related to this agreement by using appropriate forms of non-binding alternative dispute resolution.

In the event of proration of the fund from which payment under which this agreement is to be made, the agreement will be subject to termination.

This agreement may be executed in counterparts, each of which shall be deemed an original, but all of which together shall be deemed to be one and the same agreement.

In accordance with Alabama Act 2023-409, the contractor does hereby verify that, without violating controlling law or regulation, it does not and will not, during the term of the contract, engage in economic boycotts.

Bid Form

RFB 26-1925 Vertical Mill with Simulator

			Front Cff			
Line	Description	Quantity	Exact Offered Yes or No must	be marked	Unit Price	Extended Price
1 OPTIC	HAAS VF-1 Vertical Mill	1	[] Yes	[] No		
JF IIC	JN3	I	[]Vas	[] No		
2	Wireless Intuitive Probing System	1	[] Yes	[] No		
			[] Yes	[] No		
3	Chip Auger	1				
4	Programmable Coolant Nozzla	1	[] Yes	[] No		
4	Programmable Coolant Nozzle	1	[]Yes	[] No		
5	1-Year Extended Warranty	1	2,7	.,		
_	1/16" Dia. Carbide End Mill, 3 Flute, Uncoated, 1/8"		[] Yes	[] No		
6	Shank x 3/16" LOC, Square Profile, HSAM1 5/8" Dia. Carbide End Mill, 3 Flute, Uncoated, 5/8"	4	[]Yes	[] No		
7	Shank x 2-1/4" LOC, Square Profile, HSAM1	3	[] Tes	[]NO		
	1/8 Dia. Carbide End Mill, 3 Flute, Uncoated, 1/8		[] Yes	[] No		
8	Shank x 3/8 LOC, 0.015" Radius, HSAM2	5	53.4			
9	3/16" Dia. Carbide End Mill, 3 Flute, Uncoated, 3/16" Shank x 9/16" LOC, 0.015" Radius, HSAM2	10	[] Yes	[] No		
	1/4" Dia. Carbide End Mill, 3 Flute, Uncoated, 1/4"	10	[] Yes	[] No		
10	Shank x 5/8" LOC, 0.015" Radius, HSAM2	10				
	5/16" Dia. Carbide End Mill, 3 Flute, Uncoated, 5/16"	_	[] Yes	[] No		
11	Shank x 13/16" LOC, 0.015" Radius, HSAM2 1/2" Dia. Carbide End Mill, 3 Flute, Uncoated, 1/2"	5	[]Yes	[] No		
12	Shank x 1-1/4" LOC, 0.03" Radius, HSAM2	7	[]163	[].10		
	5/8" Dia. Carbide End Mill, 3 Flute, Uncoated, 5/8"		[] Yes	[] No		
13	Shank x 1-5/8" LOC, 0.03" Radius, HSAM2	5	[] //	[] No.		
14	3/4" Dia. Carbide End Mill, 3 Flute, Uncoated, 3/4" Shank x 1-5/8" LOC, 0.015" Radius, HSAM2	5	[] Yes	[] No		
	1/4" Dia. Carbide Ball End Mill, 2 Flute, Uncoated,		[] Yes	[] No		
15	1/4" Shank x 3/4" LOC, HSAM1	5				
16	1/4" Dia. 45° Carbide Chamfer Mill, 2 Flute, TiCN	5	[] Yes	[] No		
10	Coated, 1/8" LOC x 2-1/2" Overall Length, HSAM1 Carbide Engraving Tapered Ball End Mill, 2 Flute,	5	[] Yes	[] No		
17	Uncoated, 1/8" Shank x 5/16" LOC, 0.0313" Radius	10	[]	[]		
			[] Yes	[] No		
18	CT40 NC Keyless Drill Chuck x 3.54" Gage Length	1	[] Yes	[] No		
19	12-Piece, ER25 Tap Collet Set, #4 - 3/4"	1	[] Tes	[]NO		
	, , , ,		[] Yes	[] No		
20	15-Piece, ER25 Straight Bore Collet Set, 1/8" - 5/8"	1	53.4			
21	18-Piece, ER32 Straight Bore Collet Set, 1/8" - 25/32"	1	[] Yes	[] No		
21	18-Fiele, LN32 Straight Bore Collet Set, 1/6 - 23/32	1	[] Yes	[] No		
22	40-Taper Spindle Taper Cleaner	1		.,		
			[] Yes	[] No		
23	CT40 ER25 Collet Chuck	1	[] Yes	[] No		
24	CT40 ER32 Collet Chuck	1	[] (62	[] 140		
	Complete Indexable End Mill Kit for Aluminum		[] Yes	[] No		
25	Machining, CT40, TSC	1	F1.V	f 1 **		
26	Mill Workholding Kit, 6" Manual Vise, CT40	1	[] Yes	[] No		
20	Trim TVO Knolung Kit, O Trianual VISE, C140		[] Yes	[] No		
27	3-Piece, 1/4"-20 Drill & Tap Kit	1				
20	2 Pines 4 (2) 42 Pill 6 Ten (2)		[] Yes	[] No		
28	3-Piece, 1/2"-13 Drill & Tap Kit 30-Piece, Unified National Course/Fine (UNC/UNF)	1	[] Yes	[] No		
29	Thread, Assorted Drill & Tap Kit:	1	[] [5]	[] 140		
	· · · · · · · · · · · · · · · · · · ·					

Bid Form

RFB 26-1925 Vertical Mill with Simulator

			Exact Offered		
Line	Description	Quantity	Yes or No must be marked	Unit Price	Extended Price
	HS6NP, 3" Diameter Complete Shell Mill Kit, CT40		[] Yes [] No		
30	Holder, 2" Gage Length, Grade HN25, TSC	1			
			[] Yes [] No		
31	CT40 Milling Chuck & Collet Kit, TSC	1			
	, , , , , , , , , , , , , , , , , , ,		[] Yes [] No		
32	Simulator	1			
33	Mill Probe Setup & Calibration				
34	HAAS VF-1 Freight				
35	Simulator Freight				
36	Rigging				
37	Other Charges:				

Notary's Signature	Date	Notary Seal and Expiration Date
Typed or Printed Name of Above:		
Signature and Title of Authorized Officer/Agent		
Telephone:	Email:	
Mailing Address:		
Company Name:		

I acknowledge receipt of the Request for Bid (RFB) and all amendments (new rounds). I have read the RFB and agree to furnish each item offered at the price/discount quoted. I will comply with all terms and conditions contained within this RFB. I have not been in any agreement of collusion among bidders in restraint of freedom of competition by agreement to bid at a fixed price or to refrain from bidding. I further certify that I am not barred from bidding or entering into a contract and acknowledge that the contracting state agency may declare the contract void if this certification is false.

State of Alabama

$\frac{Disclosure\ Statement}{\text{(Required\ by\ Act\ 2001-955)}}$

ENTITY COMPLETING FORM	Agreement Number
ADDRESS	
CITY, STATE, ZIP	TELEPHONE NUMBER ()
STATE AGENCY/DEPARTMENT THAT WILL RECEIVE GOOD Gadsden State Community College	OS, SERVICES, OR IS RESPONSIBLE FOR GRANT AWARD
ADDRESS 1001 George Wallace Drive	
CITY, STATE, ZIP Gadsden, AL 35903	TELEPHONE NUMBER (256) 549-8244
This form is provided with: Contract Proposal Request for Proposa	al (x) RFB Grant Proposal
Agency/Department in the current or last fiscal year? Yes No	the goods or services, the type(s) of goods or services previously ods or services.
	s, or any related business units previously tate Agency/Department in the current or last
Yes No If yes, identify the State Agency/Department that awarded the g	rant, the date such grant was awarded, and the amount of the grant.

^{1.} List below the name(s) and address(es) of all public officials/public employees with whom you, members of your immediate family, or any of your employees have a family relationship and who may directly personally benefit financially from the

officials/public employees work. (Attach additional sheets if necessary.)
2. List below the name(s) and address(es) of all family members of public officials/public employees with whom you, members of your immediate family, or any of your employees have a family relationship and who may directly personally benefit financially from the proposed transaction. Identify the public officials/public employees and State Department/Agency for which the public officials/public employees work. (Attach additional sheets if necessary.)
If you identified individuals in items one and/or two above, describe in detail below the direct financial benefit to be gained by the public officials, public employees, and/or
their family members as the result of the contract, proposal, request for proposal, RFB, or grant proposal. (Attach additional sheets if necessary.)
Describe in detail below any indirect financial benefits to be gained by any public official, public employee, and/or family members of the public official or public
employee as the result of the contract, proposal, request for proposal, RFB, or grant proposal. (Attach additional sheets if necessary.)

Signature Notary's Signature	Date	Notary Seal and Expiration Date	
Signature	Date		
are true and correct to the	e best of my knowledge. I further under	all statements on or attached to this for estand that a civil penalty of ten percent is applied for knowingly providing incorre	

Act 2025-35 requires the disclosure statement to be completed and filed with all proposals, bids, contracts, or grant proposals to the State of Alabama in excess of \$50,000.

FORM FOR SECTIONS 9 (a) and (b) BEASON-HAMMON ALABAMA TAXPAYER AND CITIZEN PROTECTION ACT; CODE OF ALABAMA, SECTIONS 31-13-9 (a) and (b)

AFFIDAVIT FOR BUSINESS ENTITY/EMPLOYER/CONTRACTOR

(To be completed as a condition for the award of any contract, grant, or incentive by the State of Alabama, any political subdivision thereof, or any state-funded entity to a business entity or employer that employs one or more employees)

RE: Gadsden State RFB 26-1925 Vertical Mill with Simulator

State of	
County of	
Before me, a notary public, personally appeared (print name), who being duly so follows:	worn, says as
As a condition for the award of any contract, grant, or incentive by the State of Alabama, any political subdivision thereof funded entity to a business entity or employer that employs one or more employees, I hereby attest that in my capacity a (state position) for	S
(state position) for business entity/employer/contractor name) that said business entity/employer/contractor shall not knowingly employ, hire employment, or continue to employ an unauthorized alien.	for
I further attest that said business entity/employer/contractor is enrolled in the E-Verify program. (ATTACH DOCUMENTATION ESTABLISHING THAT BUSINESS ENTITY/EMPLOYER/CONTRACTOR IS ENROLLED VERIFY PROGRAM)	IN THE E-
Signature of Affiant	
Sworn to and subscribed before me this day of	_·
I certify that the affiant is known (or made known) to me to be the identical party he or she claims to be.	
Signature and Seal of Notary Public	

Author: Jean Brown

Statutory Authority: Code of Alabama, sections 31-13-9 (a) and (b);

Section 31-13-9 (h).

History: New Rule: Filed December 12, 2011, effective December 12, 2011